Mixed-integer linear programming for project scheduling with resource-unit related constraints

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u^{\flat} Thanks to all contributors









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u^{\flat} Overview: RCPSP

- Resource-Constrained Project Scheduling Problem (RCPSP): devise a schedule for execution of project activities such that
 - project duration (i.e., time-to-market) is minimized,
 - completion-start precedence between given pairs of activities is respected, and
 - at no time total demand of the in-progress activities exceeds the available capacity of the various resource types required for the execution of the activities
- In many applications: resource types represent pools of teams of people with specific skills or equipment units
- Well-known MILP formulations of the RCPSP
 - Discrete-time and continuous-time models
 - In general, consideration of resource-unit related constraints





u^{\flat} Overview: RCPSP variants considered here

- Novel RCPSP variants: additional resource-unit related constraints
 - 1. Multi-site resource-constrained project scheduling
 - Particular site must be selected for execution of each activity
 - Some resource units available only at a particular site
 - Other resource units can be moved between sites, requiring some transportation time
 - 2. Workload balancing in resource-constrained project scheduling
 - Foster team productivity and cohesion by balancing workload across team
- For both variants: continuous-time assignment-based MILP formulation





u^{\flat} Outline

Part I: MILP formulations of the RCPSP

Part II: Multi-site resource-constrained project scheduling

Part III: Workload balancing in resource-constrained project scheduling

Part IV: Conclusions

u^{\flat} Outline

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Two continuous-time assignment-based models for the multi-mode resourceconstrained project scheduling problem

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u^b Outline I: MILP Formulations

Modeling approaches

Continuous-time assignment-based MILP formulation

Computational results

u^{\flat} MILP models from the literature

Illustrative example

- Project activities $1, \ldots, 4$
- Single resource type, capacity 3



Discrete-time models (DT, DDT)

- Planning horizon divided into intervals of equal-length
- Binary variables per time interval and activity

i	0	1	2	3	4	5	6	7	8	9
0										
1										
2										
3										
4										
5										

u^{\flat} MILP models from the literature

Illustrative example

- Project activities $1, \ldots, 4$
- Single resource type, capacity 3





Discrete-time models (DT, DDT)

- Planning horizon divided into intervals of equal-length
- Binary variables per time interval and activity

Resource-flow model (FCT)

- Continuous start time variables
- Resource flows between activities





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Illustrative example

- Project activities $1, \ldots, 4$
- Single resource type, capacity 3

Discrete-time models (DT, DDT)

- Planning horizon divided into intervals of equal-length
- Binary variables per time interval and activity





Resource-flow model (FCT)

- Continuous start time variables
- Resource flows between activities

On/off event-based model (OOE)

 Assign activities and start times to events







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u^{\flat} Outline I: MILP formulations

Modeling approaches

Continuous-time assignment-based MILP formulation

Computational results

u^b Planning situation: RCPSP

Given:

- Set of activities $V = \{0, 1, ..., n, n+1\}$
- Activity $i \in V$: duration $p_i \ge 0$
- Set of precedence relations $E \subset V \times V$ among activities
- Set of resource types R; for each resource type $k \in R$
 - Resource capacity R_k
 - Required number of units r_{ik} for executing activity $i \in V$



u^b Planning situation: RCPSP

Sought: activity start times so that

- project duration minimized
- all precedence relations considered
- resource capacity never exceeded



u^{\flat} CTAB formulation: notation



i Start time of activity *i*

- = 1, if activity i is assigned to unit u
- $\left\{ \begin{array}{c} \text{of resource } k \end{array} \right.$
 - = 0, otherwise
 - = 1, if activity *i* must be completed
- before the start of

= 0, otherwise

- TE Transitive closure of E
- T Planning horizon
- ES_i Earliest possible start time of activity $i \in V$
- LS_i Latest possible start time of activity $i \in V$



CTAB formulation: notation **1**^b

- S_i Start time of activity i
 - = 1, if activity i is assigned to unit u
- r_{ik}^u
 - of resource k = 0, otherwise



CTAB formulation: notation **1**^b

- S_i Start time of activity i
 - i = 1, if activity *i* is assigned to unit *u* of resource *k* = 0, otherwise
- r_{ik}^u
- = 1, if activity *i* must be completed before the start of j= 0, otherwise y_{ij}



1^b CTAB formulation: notation

- S_i Start time of activity i
 - = 1, if activity *i* is assigned to unit *u* of resource *k* = 0, otherwise
- r_{ik}^u

 - = 1, if activity *i* must be completed before the start of j= 0, otherwise

y_{ij}

- TETransitive closure of E
- TPlanning horizon
- Earliest possible start time of activity $i \in V$ ES_i
- Latest possible start time of activity $i \in V$ LS_i





u^{\flat} CTAB model formulation

Min. S_{n+1}	
$\sum_{u=1}^{R_k} r_{ik}^u = r_{ik} (i \in V; \ k \in R)$	(1
$r_{ik}^{u} + r_{jk}^{u} \le 1 + y_{ij} + y_{ji} \qquad (i, j \in V; k \in R; u = 1, \dots, R_k : i < j, (i, j) \notin TE)$	
$S_i + p_i \leq S_j + T(1 - y_{ij})$ (i, j \in V : i \neq j, (i, j) \nothermal{TE}	(4
$y_{ij} + y_{ji} \le 1 (i, j \in V : i \ne j, (i, j) \not\in TE)$	
$ES_i \leq S_i \leq LS_i (i \in V)$	



(OF) objective is to minimize the project makespan

u^{\flat} CTAB model formulation

Min. S_{n+1} $\sum^{R_k} r^u_{ik} = r_{ik} \quad (i \in V; \; k \in R)$ (1)



 number of units of resource type k assigned to activity i must match the required number of units . ..

\boldsymbol{u}^{b} CTAB model formulation

$$\begin{aligned} \text{MIR.} \quad S_{n+1} \\ &\sum_{u=1}^{R_k} r_{ik}^u = r_{ik} \quad (i \in V; \ k \in R) \end{aligned} \tag{1} \\ &r_{ik}^u + r_{jk}^u \leq 1 + y_{ij} + y_{ji} \quad (i, j \in V; k \in R; \\ &u = 1, \dots, R_k : i < j, (i, j) \notin TE) \end{aligned} \tag{2} \\ &S_i + p_i \leq S_j \quad ((i, j) \in E) \\ &S_i + p_i \leq S_j + T(1 - y_{ij}) \\ &(i, j \in V : i \neq j, (i, j) \notin TE) \end{aligned} \tag{3} \\ &y_{ij} + y_{ji} \leq 1 \quad (i, j \in V : i \neq j, (i, j) \notin TE) \end{aligned}$$



if the same resource unit is assigned to two (2) activities i and j, then a sequencing is enforced between these two activities

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u^{\flat} CTAB model formulation

$$\begin{aligned} & R_k \\ & R_k \\ & u = 1 \end{aligned} \begin{pmatrix} i \in V; \ k \in R \end{pmatrix} & (1) \\ & r_{ik}^u + r_{jk}^u \le 1 + y_{ij} + y_{ji} & (i, j \in V; k \in R; \\ & u = 1, \dots, R_k : i < j, (i, j) \notin TE \end{pmatrix} & (2) \\ & S_i + p_i \le S_j & ((i, j) \in E) & (3) \\ & S_i + p_i \le S_j + T(1 - y_{ij}) & (i, j \in V : i \neq j, (i, j) \notin TE) & (4) \\ & y_{ij} + y_{ji} \le 1 & (i, j \in V : i \neq j, (i, j) \notin TE) & (5) \\ & ES_i < S_i < LS_i & (i \in V) & (6) \end{aligned}$$



(3) precedence relations

Min. S_{n+1}

u^{\flat} CTAB model formulation

$$\sum_{u=1}^{R_k} r_{ik}^u = r_{ik} \quad (i \in V; \ k \in R)$$

$$r_{ik}^u + r_{jk}^u \leq 1 + y_{ij} + y_{ji} \quad (i, j \in V; k \in R; u = 1, \dots, R_k : i < j, (i, j) \notin TE)$$

$$S_i + p_i \leq S_j \quad ((i, j) \in E)$$

$$S_i + p_i \leq S_j + T(1 - y_{ij})$$

$$(i, j \in V : i \neq j, (i, j) \notin TE)$$

$$I(4)$$

$$y_{ij} + y_{ji} \leq 1 \quad (i, j \in V : i \neq j, (i, j) \notin TE)$$

$$ES_i \leq S_i \leq LS_i \quad (i \in V)$$

$$I(4)$$



(4) link of the the start time variables to the sequencing variables

N. 0

u^{\flat} CTAB model formulation

$$\begin{aligned} & \text{MIR.} \quad S_{n+1} \\ & \sum_{u=1}^{R_k} r_{ik}^u = r_{ik} \quad (i \in V; \ k \in R) \\ & r_{ik}^u + r_{jk}^u \leq 1 + y_{ij} + y_{ji} \quad (i, j \in V; k \in R; \\ & u = 1, \dots, R_k : i < j, (i, j) \notin TE) \end{aligned} \tag{1} \\ & S_i + p_i \leq S_j \quad ((i, j) \in E) \\ & S_i + p_i \leq S_j + T(1 - y_{ij}) \\ & (i, j \in V : i \neq j, (i, j) \notin TE) \end{aligned} \tag{3} \\ & y_{ij} + y_{ji} \leq 1 \quad (i, j \in V : i \neq j, (i, j) \notin TE) \end{aligned} \tag{4} \\ & y_{ij} + y_{ji} \leq 1 \quad (i, j \in V : i \neq j, (i, j) \notin TE) \end{aligned} \tag{5} \end{aligned}$$



(5) either activity *i* precedes *j*, *j* precedes *i*, or *i* and *j* are processed in parallel

CTAB model formulation \boldsymbol{u}^{b}

$$\begin{aligned} \text{Min.} \quad S_{n+1} \\ &\sum_{u=1}^{R_k} r_{ik}^u = r_{ik} \quad (i \in V; \ k \in R) \\ & (1) \\ &r_{ik}^u + r_{jk}^u \leq 1 + y_{ij} + y_{ji} \quad (i, j \in V; k \in R; \\ & u = 1, \dots, R_k : i < j, (i, j) \notin TE) \\ & S_i + p_i \leq S_j \quad ((i, j) \in E) \\ & (3) \\ &S_i + p_i \leq S_j + T(1 - y_{ij}) \\ & (i, j \in V : i \neq j, (i, j) \notin TE) \\ & (4) \\ &y_{ij} + y_{ji} \leq 1 \quad (i, j \in V : i \neq j, (i, j) \notin TE) \\ & ES_i \leq S_i \leq LS_i \quad (i \in V) \end{aligned}$$



each activity start between its earliest and (6) latest start times

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u^b Outline I: MILP Formulations

Modeling approaches

Continuous-time assignment-based MILP formulation

Computational results

u^b Experimental design

Models compared:

Abbrev.	DT/CT	Source
DT	DT	Pritsker et al. (1969)
DDT	DT	Christofides et al. (1987)
FCT	СТ	Artigues et al. (2003)
OOE	СТ	Kone et al. (2011)
SEQ	СТ	Klein et al. (2024)
CTAB	СТ	Gnägi et al. (2018)
CTAB_EXT	СТ	Gnägi et al. (2018)

- Models implemented in Python 3.8
- Gurobi 9.1.2, limited to 2 threads
- Intel(R) CPU 3.10GHz, 128 GB RAM
- Time limit per instance: 500 sec.
- Test set J30 (PSPLIB; Kolisch & Sprecher, 1996)
 - 30 activities
 - 4 renewable resources
 - 480 instances

u^b Computational results

Model	# Feas	# Opt	# Best	Gap ^{UB*-CPM}	Time
DT	480	443	462	13.59%	54.16
DDT	479	437	451	13.66%	67.89
FCT	480	458	473	13.45%	40.21
OOE	480	0	302	15.50%	501.08
SEQ	480	471	478	13.43%	15.28
CTAB	480	376	426	14.06%	120.77
CTAB_EXT	480	422	454	13.60%	71.45

u^{\flat} Outline

Part I: MILP formulations of the RCPSP

Part II: Multi-site resource-constrained project scheduling

Part III: Workload balancing in resource-constrained project scheduling

Part IV: Conclusions



u^b Multi-site resource-constrained project scheduling

Subject

- Project distributed among multiple sites
 - Alternative sites for the execution of the activities
 - Some resource units mobile, others non-mobile
 - Transportation times between sites
- Objective: minimize project duration (NP-hard problem)
- Sample applications
 - Pooling of personnel in health care or R&D (cf. Laurent et al. 2017)
 - Distributed make-to-order production in supply chains

Contribution

- CT MILP formulation
- Matheuristic based on continuous-time MILP formulation







u^b Outline II: Multi-site project scheduling

Planning situation

CTAB-based MILP formulation

Relax-optimize-and-fix matheuristic

Computational results

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u^b Planning problem

Given:

- Set of activities $V = \{0, 1, \dots, n, n+1\}$ with duration $p_i \ (i \in V)$
- Set of precedence relations $E \subseteq V \times V$ among activities
- Set of sites L; transportation time $\delta_{ll'}$ between sites $l, l' \in L \times L$
- Set of resource types R; for each resource type $k \in R$
 - Available number of units R_k
 - Required number of units r_{ik} for executing activity $i \in V$
 - Indicator M_{ku} for unit $u \in \{1, \dots, R_k\}$: = 1 mobile; = 0 else
 - Site loc_{ku} of non-mobile unit $u \in \{1, \ldots, R_k\}$

Sought: start time and site for each activity s.t.

- project duration is minimal,
- all precedence relationships are taken into account,
- resource usage never exceeds the prescribed resource availabilities, and
- transportation times between sites are taken into account

u^{\flat} Planning problem: illustrative example



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$$L = \{\mathbf{A}, \mathbf{B}\}, \, \delta_{\mathbf{A}\mathbf{B}} = \delta_{\mathbf{B}\mathbf{A}} = 1$$

u^{\flat} Planning problem: illustrative example



u^{\flat} Planning problem: illustrative example





u^b Outline II: Multi-site project scheduling

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Computational results

u^{\flat} MILP model: decision variables

S_i Start time of activity i

 $\begin{array}{ll} = 1, & \text{if activity } i \text{ is executed at site } l \\ = 0, & \text{otherwise} \end{array}$

 = 1, if activity *i* is assigned to unit *u* of resource type *k* = 0, otherwise



 y_{ij}
S_i Start time of activity i

 s_{il}

- $\left\{\begin{array}{ll} = 1, & \text{if activity } i \text{ is executed at site } l \\ = 0, & \text{otherwise} \end{array}\right.$
 - if activity i is assigned to unit u of resource type k
 otherwise

0, otherwise



- S_i Start time of activity i
- $s_{il} \begin{cases} = 1, & \text{if activity } i \text{ is executed at site } l \\ = 0, & \text{otherwise} \end{cases}$ $r_{ik}^{u} \begin{cases} = 1, & \text{if activity } i \text{ is assigned to unit } u \\ & \text{of resource type } k \\ = 0, & \text{otherwise} \end{cases}$
 - if activity *i* must be completed before the start of activity *j* otherwise



 S_i Start time of activity i

$$s_{il} \begin{cases} = 1, & \text{if activity } i \text{ is executed at site } l \\ = 0, & \text{otherwise} \end{cases}$$

$$r_{ik}^{u} \begin{cases} = 1, & \text{if activity } i \text{ is assigned to unit } u \\ & \text{of resource type } k \\ = 0, & \text{otherwise} \end{cases}$$

$$y_{ij} \begin{cases} = 1, & \text{if activity } i \text{ must be completed} \\ & \text{before the start of activity } j \\ = 0, & \text{otherwise} \end{cases}$$



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u^{\flat} MILP model: notation

- V Set of activities
 - $(V = \{0, 1, \dots, n+1\})$
- \dot{V} Set of real activities $(\dot{V} = \{1, 2, \dots, n\})$
- *E* Set of precedence relations
- TE Transitive closure of E
- R Set of resource types
- p_i Duration of activity $i \in V$
- R_k Available number of units of resource type $k \in R$
- r_{ik} Required number of units of resource type $k \in R$ for executing activity $i \in V$

 L_{-} Set of sites $\delta_{11'}$ Transportation time between sites $l, l' \in L \times L$ Site for non-mobile unit $u \in \{1, \ldots, R_k\}$ loc_{ku} of resource type $k \in R$ $M_{ku} \quad \begin{cases} = 1, & \text{if unit } u \in \{1, \dots, R_k\} \\ & \text{of resource type } k \in R \text{ is mobile} \\ = 0, & \text{otherwise} \end{cases}$ δ^{max} Longest transportation time between all pairs of sites

Minimize project duration:

Min. S_{n+1}

Each real activity is executed at exactly one site:

$$\sum_{l \in L} s_{il} = 1 \quad (i \in \dot{V})$$

For each resource type, required number of units are assigned:

$$\sum_{u=1}^{R_k} r_{ik}^u = r_{ik} \quad (i \in \dot{V}; \ k \in R : r_{ik} > 0)$$

Precedence relations among real activities:

$$S_i + p_i + (s_{il} + s_{jl'} - 1)\delta_{ll'} \le S_j \quad (i, j \in \dot{V} \times \dot{V} : (i, j) \in E; \ l, l' \in L \times L)$$

Minimize project duration:

Min. S_{n+1}

Each real activity is executed at exactly one site:

$$\sum_{l \in L} s_{il} = 1 \quad (i \in \dot{V}) \tag{7}$$

For each resource type, required number of units are assigned:

$$\sum_{u=1}^{R_k} r_{ik}^u = r_{ik} \quad (i \in \dot{V}; \ k \in R : r_{ik} > 0)$$

Precedence relations among real activities:

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Precedence relations among real activities:

$$S_i + p_i + (s_{il} + s_{jl'} - 1)\delta_{ll'} \le S_j \quad (i, j \in \dot{V} \times \dot{V} : (i, j) \in E; \ l, l' \in L \times L)$$

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\mathbf{I} MILP model

Minimize project duration:

Min. S_{n+1}

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Each real activity is executed at exactly one site:

$$\sum_{l \in L} s_{il} = 1 \quad (i \in \dot{V}) \tag{7}$$

For each resource type, required number of units are assigned:

$$\sum_{u=1}^{n_k} r_{ik}^u = r_{ik} \quad (i \in \dot{V}; \ k \in R : r_{ik} > 0)$$
(8)

Precedence relations among real activities:

$$S_i + p_i + (s_{il} + s_{jl'} - 1)\delta_{ll'} \le S_j \quad (i, j \in \dot{V} \times \dot{V} : (i, j) \in E; \ l, l' \in L \times L)$$
(9)

Real activities must be processed sequentially if assigned to at least one common resource unit:

$$\begin{aligned} r_{ik}^{u} + r_{jk}^{u} &\leq y_{ij} + y_{ji} + 1 \\ (i, j \in \dot{V} \times \dot{V}; \ k \in R; \ u \in \{1, \dots, R_k\} : i < j, \ (i, j) \notin TE, \ r_{ik} > 0, \ r_{jk} > 0) \end{aligned} \tag{10} \\ S_i + p_i + (s_{il} + s_{jl'} - 1) \delta_{ll'} &\leq S_j + (\sum_{i \in V} p_i + n \delta^{max})(1 - y_{ij}) \\ (i, j \in \dot{V} \times \dot{V} : \ i \neq j, \ (i, j) \notin TE; \ l, l' \in L \times L) \end{aligned} \tag{11}$$

No real activity completed after project completion:

$$S_i + p_i \le S_{n+1} \quad (i \in \dot{V} \cup \{0\})$$
 (12)

Fixed site-assignments of non-mobile resource units:

$$r_{ik}^{u} \leq s_{i,loc_{ku}} \ (i \in \dot{V}; \ k \in R; \ u = 1, \dots, R_{k}: \ M_{ku} = 0, r_{ik} > 0)$$
(13)

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Real activities must be processed sequentially if assigned to at least one common resource unit:

$$\begin{aligned} r_{ik}^{u} + r_{jk}^{u} &\leq y_{ij} + y_{ji} + 1 \\ (i, j \in \dot{V} \times \dot{V}; \ k \in R; \ u \in \{1, \dots, R_k\} : i < j, \ (i, j) \notin TE, \ r_{ik} > 0, \ r_{jk} > 0) \end{aligned} \tag{10} \\ S_i + p_i + (s_{il} + s_{jl'} - 1) \delta_{ll'} &\leq S_j + (\sum_{i \in V} p_i + n \delta^{max})(1 - y_{ij}) \\ (i, j \in \dot{V} \times \dot{V} : \ i \neq j, \ (i, j) \notin TE; \ l, l' \in L \times L) \end{aligned} \tag{11}$$

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Real activities must be processed sequentially if assigned to at least one common resource unit:

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No real activity completed after project completion:

$$S_i + p_i \le S_{n+1}$$
 $(i \in \dot{V} \cup \{0\})$ (12)

Fixed site-assignments of non-mobile resource units:

$$r_{ik}^{u} \le s_{i,loc_{ku}} \ (i \in \dot{V}; \ k \in R; \ u = 1, \dots, R_{k}: \ M_{ku} = 0, r_{ik} > 0)$$
(13)

u^b Outline II: Multi-site project scheduling

Planning situation

CTAB-based MILP formulation

Relax-optimize-and-fix matheuristic

Computational results

27 Part II: Multi-site resource-constrained project scheduling

Main idea: iteratively schedule a subset of activities by solving a relaxation of MILP model

Overview

 Apply priority rule and select subset of c activities with highest priorities



Main idea: iteratively schedule a subset of activities by solving a relaxation of MILP model

Overview

- Apply priority rule and select subset of c activities with highest priorities
- Relax binary sequencing variables for non-selected activities



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Overview

- Apply priority rule and select subset of c activities with highest priorities
- Relax binary sequencing variables for non-selected activities
- 3) Optimize resulting relaxation of MILP



Main idea: iteratively schedule a subset of activities by solving a relaxation of MILP model

Overview

- Apply priority rule and select subset of c activities with highest priorities
- Relax binary sequencing variables for non-selected activities
- 3) Optimize resulting relaxation of MILP
- 4) Fix values of sequencing variables for $s \le c$ activities with highest priorities



Main idea: iteratively schedule a subset of activities by solving a relaxation of MILP model

Overview

- Apply priority rule and select subset of c activities with highest priorities
- Relax binary sequencing variables for non-selected activities
- 3) Optimize resulting relaxation of MILP
- 4) Fix values of sequencing variables for $s \le c$ activities with highest priorities
- Select *s* activities not scheduled yet, impose binary sequencing variables for them and go to 3); if all activities scheduled, stop



u^b Outline II: Multi-site project scheduling

Planning situation

CTAB-based MILP formulation

Relax-optimize-and-fix matheuristic

Computational results

u^b Computational results: experimental design

- Analyzed exact approaches
 - CT: novel continuous-time model
 - DT: discrete-time model of Laurent et al. (2017)
- Analyzed heuristic approaches:
 - MH: novel matheuristic
 - LS, SA, ILS LS and ILS SA: four metaheuristics of Laurent et al. (2017)

- Test sets MSj30 and MSj60
 - Generated by Laurent et al. (2017)
 - Adapting well-known single-site RCPSP instances j30 and j60 (Kolisch & Sprecher 1996)
 - 1,920 instances: $n = \{30, 60\}$ activities and $|L| = \{2, 3\}$ sites
- HP workstation: Intel Xeon CPU with 2.20GHz, 128 GB RAM
- Implementation in Python 3.7
- Gurobi 9.1 as solver; default settings

u^{\flat} Computational results: exact approaches

All MSj30 instances	#Act	#Sites	Model	#Feas	#Opt	Gap ^{CP} (%)	CPU (s)
	30	2	CT DT	480 455	327 272	25.86 34.93	112.00 159.44
	30	3	CT DT	480 444	284 224	33.92 51.80	138.40 190.93
	#Act	#Sites	Model	#Feas	#Opt	Gap ^{CP} (%)	CPU (s)
MSj30 instances with feasible solution for both models	30	2	CT DT	455 455	323 272	22.04 34.93	102.92 151.71
	30	3	CT DT	444 444	279 224	28.51 51.80	127.50 182.08

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u^{\flat} Computational results: heuristic approaches

All MSj30 instances

#Act	#Sites	Approach	Gap ^{CP} (%)	#MH ⁺	$\#MH^-$	CPU (s)
30		MH	25.02	0	0	61.86
		LS	29.72	258	61	55.50
	2	SA	26.50	178	93	55.51
		ILS LS	25.86	153	103	70.35
		ILS SA	26.04	152	110	70.80
30		MH	32.35	0	0	61.32
		LS	37.65	276	89	60.17
	3	SA	34.11	219	119	60.44
		ILS LS	33.42	180	142	76.53
		ILS SA	33.37	192	152	76.42

u^{\flat} Computational results: heuristic approaches

All MSj60 instances

#Act	#Sites	Approach	Gap ^{CP} (%)	#MH ⁺	$\#MH^-$	CPU (s)
60		MH	24.99	0	0	123.18
		LS	27.95	231	133	128.97
	2	SA	26.19	211	168	130.26
		ILS LS	26.41	198	163	168.71
		ILS SA	26.57	197	161	168.68
60		MH	35.42	0	0	137.08
		LS	38.29	289	123	142.76
	3	SA	35.51	235	172	143.66
		ILS LS	36.03	242	172	185.79
		ILS SA	36.43	249	149	185.98

П Outline

Part I: MILP formulations of the RCPSP

Part II: Multi-site resource-constrained project scheduling

Part III: Workload balancing in resource-constrained project scheduling

Part IV: Conclusions

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Workload-Balancing Constraints in a Continuous-Time Integer Programming Formulation for the Resource-Constrained Project Scheduling Problem

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return consists of determining a scholar for the rat of or is workload behaviors in mediat mediate scholaries present constraint of international as a subset of the set of at a set in workfood balancing in parallel machine scheduling presentees relations and that require some time and some neite the perject duration or time-to-market. In many cases, schoolse cool a such resource represents a team of people with specific skills, and vice verva, such as ensuinaering or marketing ensemblers. To peopurity team productivity and cohesion, it is often desirable to halance the predictivity and reduction, it is strengthere makes. We considering streaming streamin warknam within the beam, i.e. annung the researce with. We is the planning stration described above. The first ap-analyze two alternative approaches to formulate appropri-ins the planning stration described above. The first ap-ate worklassing constraints in a mixed-biasary integer proach is to bound, for each resource type, the maximum optimization problem. In the first approach, the maximum deviation of a unit's workload from the average workload optimization problem. In the larer approace, the maximum deviation of a unit's workfulle research the second deviation of all units of that measures even, in contrast, the second deviation of nucles und's workhow trues the average warmouse of all units of fail instance appears in correspondence and the second appears in the average appear One computing al reads for a standard test set from the Birrators show that halanced workshot can generally be achieved without increasing preject derection; mercents, the content approaches, we prevent how to extend the formation of the described planning sharings without second approaches, we prevent how to extend the formation of the described planning sharings without the formation and the standard second se usenal approach privates mare methany, reserving in terrer versions namering at a material terrary and optimized terrary and a material terrary and optimized terrary and a second terrary and a second terrary and terrary an arywords-Project Management, Workload Ba 1. INTRODUCTION

Abstract-In preject management, the researce allocation scheduling (see D1). For an overview of the state of the

In this name, we analyze two alternative approaches to to this poper, we analyze two anternative approaches to considering workload balancing as an additional community applied the resulting formulations to the standard testart 330 (cf. 170) widdy used in the review scheduling Scholaking refers to the allocation of available resources. Internance. The results of our analysis dows that, in several

scheduling reserves to me anocarion or avaname resources, increases of our analysis show mar, in general, i.e. machines or people, over time to perform a given set of halanced workloads can be achieved without increasing articities or tasks. In andications such as staff scheduling project datation; moreover, under the second approach. or parallel machine scheduling, the workload should often be disributed as events an one the smoot the scheduling to the solution exists be disributed as events an one-the smoot the scheduling.

(see, for example, [1]). Depending on the application. This paper is organized as follows. In Soview II, we (see, for example, [1]). Depending on the approximate, this paper is organized as follows. In Section II, we workload balancing may be the objective criterion to be provide an example to illustrate the planning situation. considered in the following. In Section III, we rement We address the problem of workload balancing in the basic MIP formulation and its alternative extension context of project scheduling (cf. [2]). We consider a single by workload balancing constraints. In Section IV, we resists of poper actuality (17) in contain a single of memory of those summarize the results of our experimental performance project consisting of a set of activities, Given pars of these summaries for instant of our experimental performance architecture are related by a completion star rescondence, analysis, In Service V, we draw some conclusions and Each activity takes some time to perform; during this time. provide some possible future research directions. given amounts of different resource types are required. A

preject schedule, i.e. a start time for each activity, such that project, the two alternative workload-halancine appreaches the project duration (or the time-to-market) is minimized, outlined in Section I.

the project characteries (or the time-to-market) is managered, the assumed of the articides is in accordance with the The project consists of n = 6 activities i = 1,..., 6, and the sequence of the activities is in accordance with the preject consists or n = 0 activities i = 1,..., 0, and prescribed precedence relations, at no time more units of two resource types k = 1 and k = 2 are available to execute precisive precisive relative, a no time note unit of the relative oper c = 1 and c = 2 are relative or because any require type k = 1 consists of $B_c = 4$ units and workload imbalance among the individual units of each resource k = 2 consists of $R_1 = 2$ units. As usual, we reasons tone does not encode a neucribal value. property the start and completion of the project by taunet been discussed in the extensive literature on preject duration of 0 and require no resources. Set V := {0,....7

u^b Subject and Contribution

Subject

- Single-site RCPSP
- Frequently, resource types represent teams of people with specific skills
- Workload of a unit: total duration of assigned activities
- Foster team productivity and cohesion (cf., e.g., Hoegl & Gmuenden 2001) by balancing workload across team

Contribution

- Analysis of two alternative approaches to considering workload balancing
- Formulation of additional constraints in CTAB
- Computational results: balanced workloads can generally be achieved without significantly increasing project duration



u^b Outline III: Workload balancing in project scheduling

Planning situation

CTAB-based MILP formulation

Computational results

u^{\flat} Planning situation: project information

Given:

- Set of activities $V = \{0, 1, \dots, n, n+1\}$
- Activity $i \in V$: duration $p_i \ge 0$
- Set of precedence relations $E \subset V \times V$ among activities
- Set of resource types R; for each resource type $k \in R$
 - Resource capacity R_k
 - Required number of units r_{ik} for executing activity $i \in V$

Illustrative Example



u^b Planning situation: RCPSP

Sought: activity start times so that

- project duration minimized
- all precedence relations considered
- resource capacity never exceeded

Illustrative Example



u^b Planning situation: RCPSP

Sought: activity start times so that

- project duration minimized
- all precedence relations considered
- resource capacity never exceeded

Consideration of workload balancing

Without additional constraints

- Minimum workload 5 + 3 = 8
- Maximum workload 4 + 3 + 8 = 15

Illustrative Example



u^b Planning situation: MaxDev approach

Sought: activity start times so that

- project duration minimized
- all precedence relations considered
- resource capacity never exceeded

Consideration of workload balancing

MaxDev approach: limit deviation of each unit's workload from average unit workload

- Average workload $\frac{48}{4} = 12$
- E.g., maximum deviation of 3
- Minimum workload 5 + 3 + 1 = 9
- Maximum workload 4 + 3 + 8 = 15

Illustrative Example



u^b Planning situation: MaxDiff approach

Sought: activity start times so that

- project duration minimized
- all precedence relations considered
- resource capacity never exceeded

Consideration of workload balancing

MaxDiff approach: limit difference between workload of any two units

- E.g., maximum difference of 6
- Minimum workload 5 + 4 + 1 = 10
- Maximum workload 5 + 3 + 8 = 16

Illustrative Example



u^b Outline III: Workload balancing in project scheduling

Planning situation

CTAB-based MILP formulation

Computational results

u^b Workload balancing: MaxDev approach

- δ : allowed deviation from the average
- Minimum/maximum unrounded workload

$$\underline{\delta}_k := (1-\delta) \frac{1}{R_k} \sum_{i=1}^n p_i r_{ik} \quad (k \in R)$$
 (14)

$$\overline{\delta}_k := (1+\delta) \frac{1}{R_k} \sum_{i=1}^n p_i r_{ik} \quad (k \in R)$$
 (15)

Workload-balancing constraint

$$\lfloor \underline{\delta}_k \rfloor \leq \sum_{i \in V} p_i r_{ik}^u \leq \lceil \overline{\delta}_k \rceil$$

$$(k \in R; \ u = 1, \dots, R_k) \quad (16)$$



Example for k = 1 and $\delta = 20\%$:

$$\underline{5}_1 := (1 - 0.2)\frac{48}{4} = \frac{48}{5} \tag{6}$$

$$\bar{\delta}_1 := (1+0.2)\frac{48}{4} = \frac{72}{5} \tag{7}$$

$$\theta \le \sum_{i \in V} p_i r_{i1}^u \le 15 \quad (u = 1, \dots, 4)$$
 (8)

u^b Workload balancing: MaxDiff approach

- Auxiliary variables \underline{r}_k and \overline{r}_k
- Additional constraints

$$\underline{r}_k \leq \sum_{i \in V} p_i r_{ik}^u \leq \overline{r}_k$$
 $(k \in R; \ u = 1, \dots, R_k)$ (9)

workload-balancing constraint

$$\overline{r}_{k} - \underline{r}_{k} \le \left\lceil \overline{\delta}_{k} \right\rceil - \left\lfloor \underline{\delta}_{k} \right\rfloor \quad (k \in R)$$
(10)



Example for k = 1 and $\delta = 20\%$:

$$\underline{r}_1 \le \sum_{i \in V} p_i r_{i1}^u \le \overline{r}_1 \quad (u = 1, \dots, 4)$$
(9)

$$\overline{r}_1 - \underline{r}_1 \le 15 - 9 \tag{10}$$

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u^b Outline III: Workload balancing in project scheduling

Planning situation

CTAB-based MILP formulation

Computational results

u^b Computational results: experimental design

Analyzed MILP models

- CTAB model without workload-balancing constraints
- maxDev approach
- maxDiff approach
- Test set: J30 (Kolisch & Sprecher, 1996)
- 480 RCPSP instances
- n = 30 activities

Test environment

- Implementation in Python 3.10.6
- Apple M1 Ultra 3.2 GHz CPU, 128 GB RAM
- Gurobi 12.0 as solver (maximum 2 threads)
- CPU time limit: 300 seconds per instance
u^b Computational results (preliminary)



Feasibility

- Imposing workload balancing can lead to infeasibility
- More feasible instances under maxDiff approach
- More feasible instances for larger values of δ

u^b Computational results (preliminary)



Model performance

- Feasible solution to each instance (if any)
- Stable percentage of instances solved to optimality

 \square notOpt \square Opt

Impact on project duration

- With workload balancing, increase of minimal project duration rather small and in few instances only
- Ex-post balancing often not possible

u^{\flat} Outline

Part I: MILP formulations of the RCPSP

Part II: Multi-site resource-constrained project scheduling

Part III: Workload balancing in resource-constrained project scheduling

Part IV: Conclusions

u^b Conclusions: multi-site project scheduling

Multi-site resource-constrained project scheduling

- Alternative sites for the execution of the activities
- Some resource units mobile, others non-mobile
- Transportation times between sites
- Continuous-time assignment-based MILP model
- Iterative relax-optimize-and-fix matheuristic
- Outperformance of state-of-the-art approaches

Future research

- Eliminate symmetries in feasible region of MILP
- Further analysis of benefits of resource pooling in project management







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u^b Conclusions: workload balancing

Consideration of workload balancing in project scheduling

- maxDev approach: limit deviation from average unit workload
- maxDiff approach: limit difference in workload of any two units
- Continuous-time assignment-based MILP model
- Workload-balanced schedules often have minimal project duration
- Workload balancing often leads to infeasibility; maxDiff more flexible

Future research

- Formulation of workload-balancing constraints as soft constraints
- Consideration of application-specific constraints on workload-balancing (e.g., green cloud computing)

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